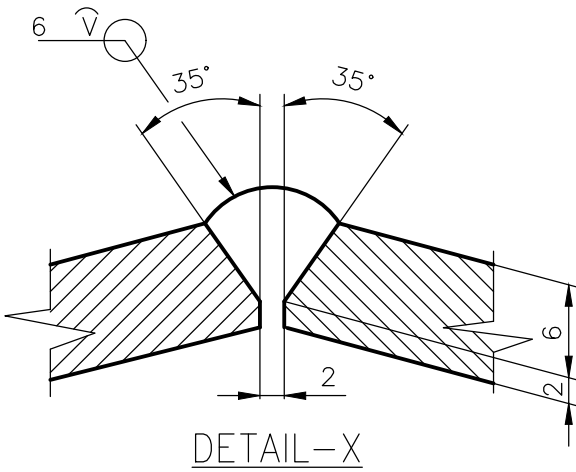
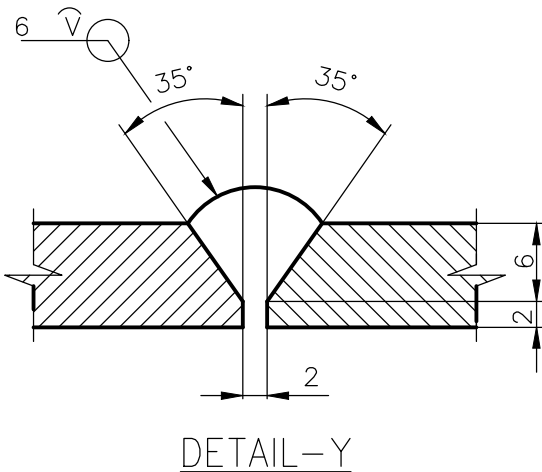
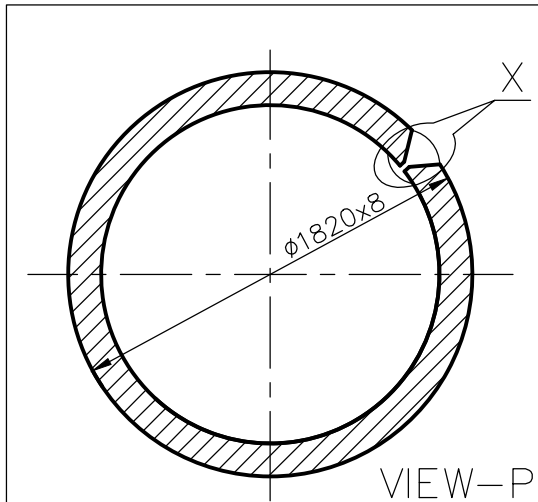
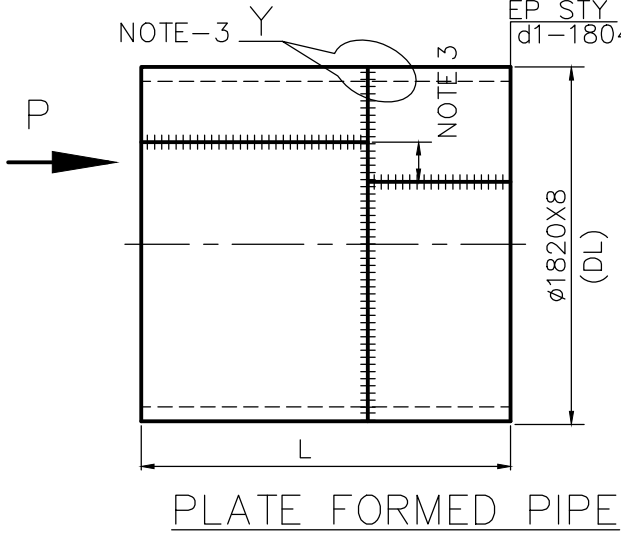
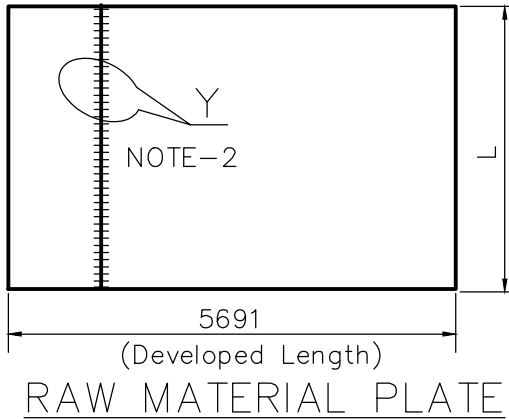


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35530-999-80-3 DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

09	09	PLATE PL.8x5691xL=7000	3-80-655-35530		SA 516 Gr.70	C	2501 183
08	08	PLATE PL.8x5691xL=4436	3-80-655-35530		SA 516 Gr.70	C	1585 403
07	07	PLATE PL.8x5691xL=1460	3-80-655-35530		SA 516 Gr.70	C	521 796
06	06	PLATE PL.8x5691xL=1591	3-80-655-35530		SA 516 Gr.70	C	568 737
05	05	PLATE PL.8x5691xL=8354	3-80-655-35530		SA 516 Gr.70	C	2985 676
04	04	PLATE PL.8x5691xL=4293	3-80-655-35530		SA 516 Gr.70	C	1534 295
03	03	PLATE PL.8x5691xL=6355	3-80-655-35530		SA 516 Gr.70	C	2271 243
02	02	PLATE PL.8x5691xL=376	3-80-655-35530		SA 516 Gr.70	C	134 409
01	01	PLATE PL.8x5691xL=1790	3-80-655-35530		SA 516 Gr.70	C	639 736
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME PRADEEP	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	TRINADHA RAO	-sd-	27.02.19	
APPD	SESHAGIRI	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1820x8)	CARD CODE	DRAWING No.	REV	
		U 01	3-80-655-35530	01	

REV 01	DATE 24.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	VARIANTS LENGTH ALTERED.	REVISION MARKED AS	01